

Work Order ID 151382

151382

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Item ID: D2444 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: **DAS 30 9-89** Stop ***NS2***
 Item Name: Pip Pin Assembly
 Start Date: 9/21/2016 Start Qty: 12.00 ***12*** Cust Item ID:
 Required Date: 9/23/2016 Req'd Qty: 12.00 ***12*** Customer:
 Reference:

Approvals: Process Plan: **DAS 21** Date: **SEP 26 2016** Tooling: _____ Date: _____ Run Start ***NR1***
 QC: **9-89** Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2444	Rev B

100		0.00							
100	Small Fab								
Small Fab	Memo	0.08							
Small Fab	Assemble D2444 as per Dwg D2444 Identify as D2444								

DAS 36 9-89
9x 16/10/27

110	QC5- Inspect part completeness to step on W/O	0.00							
110									
QC	Memo	0.04							
Quality Control									

DAS 30 9-89 **(9)** **OCT 20 2016**

120	Identify as per dwg & Stock Location: <u>GA</u>	0.00							
120									
Packaging	Memo	0.02							
Packaging	LOCATION : GA								

DAS 36 9-89
9x 16/10/27

OCT 21 2016

Picklist Print

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Parent Item: D2444

D2444

Parent Item Name: Pip Pin Assembly

Start Date: 9/21/2016

Required Date: 9/23/2016

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP: C03.04.04Reformat; Incorporated D2690-XKJ/RF

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
BLRS-002 *BI RS-002* Quick Release Pin (3/16" x 1.5")		Purchased	No			100	Each	4.0000	1	12			DAS 36 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST557		4							
				148419		4							
D2690-6 *D2690-6* Lanyard		Manufactured	No			100	Each	15.0000	1	12			DAS 36 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST009		15							
				147589		15							